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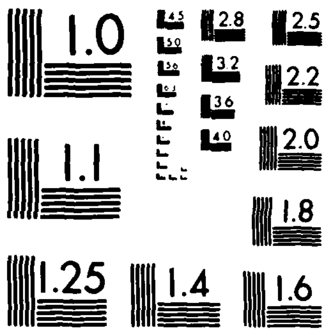

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Expansion Coefficient on Oxides and Oxide Ceramics

AD-A171 816

by
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Research Department

MAY 1986

NAVAL WEAPONS CENTER
CHINA LAKE, CA 93555-6001

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Naval Weapons Center

FOREWORD

Since the production of Cer-vit ceased, we have become increasingly dependent on Schott's Zerodur and Corning's ULE (type 7971) for use in applications requiring ultra-low thermal expansivity. There are times when neither ULE nor Zerodur are acceptable, particularly for laser gyros. In our search for a replacement for Cer-vit, we have begun by compiling the data found in the open literature through June 1985 on expansion coefficients of oxides and oxide ceramics. This report is the result of our gathering of this data.

This compilation was performed for Andrew Glista under NAVAIR Program Element 637-28-N, Project Number 137-831, Task Number W-1050, and Work Unit Number 137-831.

The report was reviewed for technical accuracy by Charlotte K. Lowe-Ma.

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15 May 1986

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(U) Expansion coefficients for existing oxides and oxide ceramics have been compiled. In some cases, where data is available, a description of how the thermal expansion coefficient was measured will be noted.

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CONTENTS

INTRODUCTION

Since the production of the glass ceramic Cer-vit ceased, we have become increasingly dependent on Schott's Zerodur and Corning's ULE (type 7971) for applications requiring ultra-low thermal expansivity; however, there are applications where neither ULE nor Zerodur are acceptable. For example, ULE has a high helium permeability and cannot be used for laser gyros. Zerodur cannot be used for all laser gyro applications because it is unstable on thermal cycling between -23 and 177°C (-9 and 350°F), which is the operational range of laser gyros. Furthermore, Zerodur is not of a reproducibly acceptable quality nor is it readily available. Because of these problems, the Navy needs new oxide glass ceramics with ultra-low expansion coefficients and low helium permeability.

This report is a compilation of data on expansion coefficients for existing oxides and oxide ceramics. Some of these materials may be suitable for laser gyro applications.

DISCUSSION

In the past 20 years, there has been an enormous growth of research effort in the measurement of thermal expansion coefficients of materials. These methods can be classified under the two general headings of microscopic (lattice) expansion measurements and macroscopic methods. The observations on thermal expansion can be made using either a static or a dynamic procedure. In the static procedure, the temperature of the material under investigation is maintained constant for a certain interval of time, and the variation of the length that takes place from one temperature to the other is measured.

The linear thermal expansion coefficient, α, at temperature T in kelvin units, can be calculated from the following empirical equation

$$\frac{3\alpha}{\chi_T} = \gamma \frac{C_V}{V} \qquad (1)$$

where

χ_T = the isothermal compressibility of the solid

γ = the dimensionless quantity referred to has the Grüneisen constant (γ is about 2 and is temperature independent)

C_v = molar specific heat

V = volume of the solid, cm^3

At high temperatures, the empirical equation for a range of temperatures is given by

$$\alpha_T = A + B\,(T-T_0) + C\,(T-T_0)^2 \qquad (2)$$

while at very low temperatures

$$\alpha_T = Bt + DT^3 + ET^5 + \cdots \qquad (3)$$

where

A = the linear thermal expansion coefficient at temperature T_0 (K) and it is a factor expression in 10^{-6}/K,

B = factor expressed $10^{-9}/K^2$

C = factor expressed $10^{-11}/K^3$

D = factor expressed $10^{-11}/K^4$

E = factor expressed $10^{-13}/K^6$, and

T = temperature in K

Equations 2 and 3 are purely empirical in that they have been derived from experimental results and observations. The numerical values of the quantities, A, B, C, etc., are given to two or three significant figures after the decimal point. The number of figures after the decimal point varies in Tables 1 and 2 because some materials have been studied more precisely than others. The columns entitled Method and Remarks give some indication of how α was measured. The details of the methods applied for measuring coefficients of thermal expansion reported in Tables 1 and 2 can be found in chapter 2 of R. S. Krishnan's book, Thermal Expansion of Crystals (Reference 1).

Table 1 presents a compilation of α_T for oxides at high temperatures and Table 2 presents some low-temperature data. Much of the description of structural variation with temperature depends on the use of thermal expansion coefficients of volume and linear structural units. Thus, it is important to recognize the limits in the accuracy of reported coefficients. Unit-cell expansion coefficients may be determined on single crystals or powders using either X-ray diffraction or dilatometry. Although the reported precision for many of those experiments is about 1% of the expansion coefficient, several studies on the same material commonly differ by ±10%.

TABLE 1. Thermal Expansion of Crystals Data (Reference 1).

Compound	Crystal systems	Axis	T_0, K	A	B	C	Range of temp, K[a]	Accuracy	Method	Remarks	Reference
Almandite $3FeO.Al_2O_3.3SiO_2$	Cubic	...	313	8.24	21.4	0.0	293-343	1[b]	I[c]	A garnet	2
Aluminum gallium arsenide $Al_{0.8}Ga_{0.2}As$	Cubic	...	...	3.1	...	...	163-363	15[d]	XR[e]	...	3
Aluminum tungstate $Al_4W_5O_{21}$	Cubic	...	...	1.9	...	...	298-973	...	XR	...	4
Ammonium aluminum alum $NH_4Al(SO_4)_2.12H_2O$	Cubic	...	...	6.65	...	...	at 273	1	I	...	5
Antimony oxide Sb_2O_3	Cubic	...	313	19.63	5.17	0.0	293-324	1	I	...	6
Arsenic oxide As_2O_3	Cubic	...	313	41.26	67.9	0.0	293-324	1	I	...	6
Barium nitrate $Ba(NO_3)_2$	Cubic	...	273	15.8	33.0	0.0	348-523	3	I	...	7
		...		17.0	0.0	0.0	195-288	1	P[f]	...	8
		...		6.7	0.0	0.0	78-195	1	P	...	8
		...		3.3	0.0	0.0	0-78	1	P	...	8
Barium titanate $BaTiO_3$	Cubic	a[g]	393	8.196	16.10	0.0	393-480		XR	Measurements made along tetragonal a-direction[h]	9
		a	623	7.482	9.727	0.0	623-1323		XR		10
Boracite $6MgO.MgCl_2.8B_2O_3$	Cubic	...	313	3.91	16.9	0.0	293-343	1	I	...	11
Cadmium ammonium sulphate $Cd_2(NH_4)_2(SO_4)_3$	Cubic	...	...	-11.4	...	...	at 300?	...	?	Ferroelectric T_c = 95 K[i]	12
Cobalt ferrite $CoFe_2O_4$	Cubic	...	273	7.326	15.16	0.080	300-938	...	XR	...	13
Cobalt tin ferrite $Co_{0.2}Sn_{0.8}Fe_2O_4$	Cubic	...	273	7.512	1.620	0.9340	300-938	...	XR	...	13

Data excerpted from Thermal Expansion of Crystals.

TABLE 1. (Contd.)

Compound	Crystal systems	Axis	T_0, K	A	B	C	Range of temp, K[a]	Accuracy	Method	Remarks	Reference
Grossularite $Ca_3Al_2(SiO_4)_3$	Cubic	...	313	6.93	17.0	0.0	293-343	1	I	A garnet	2
Lanthanum oxide La_2O_3	Cubic	...	273	4.94	16.1	-0.94	373-1323	...	QDj	...[k]	14
Magnesium oxide (Periclase) MgO	Cubic	... ...	273 273 200	10.98 11.01 9.43	5.865 5.23 12.60	0.1052 0.2001 -0.69	323-988 298-1151 300-1200	1 ... 1	I XR 3T-C[l]	... ...[k]	15 16 17
Magnesium oxide- tttrium oxide $MgO-Y_2O_3$	Cubic	...	...	12.5	...	...	at 473	...	...	...	18
Magnetite Fe_3O_4 $(Fe.Fe_2O_4)$	Cubic	...	273	8.417	4.051	4.146	314-843	1 ...	I ...	Curie point at 843 K	19
Manganous silicide MnSi	Cubic	...	...	-16.3	...	0.0	293-1073	...	...	Obeys a straight line variation	20
Nickel oxide NiO	Cubic	... ...	273	14.0 12.95	... 0.642	 0.069	at 1173 273-2273	... ...	XR XR	... ...[k]	21 21
Sodium chlorate $NaClO_3$	Cubic	... ...	273	42.79 30.98	59.73 ...	7.201 ...	397-500 at 121.7	1 1	I I	... ...	22 23
Sodium tungstate $NaWO_4$	Cubic	...	273	17.68	27.66	0.0	293-873	...	I	...	24
Spessartite $3MnO.Al_2O_3.5SiO_2$	Cubic	...	313	8.24	21.4	0.0	293-343	1	I	A garnet	25
Spinel $MgAl_2O_4$ $(MgO.Al_2O_3)$	Cubic	...	313	5.93	19.5	0.0	293-343	1	I	...	26
Strontium titanate $SrTiO_3$	Cubic	... ...	273 ...	7.9 7.5	13.4 ...	0.4 ...	298-573 at 108	3 ...	I XR	Ferroelectric[l] ...	27, 28 29

TABLE 1. (Contd.)

Compound	Crystal systems	Axis	T_0, K	A	B	C	Range of temp, K[a]	Accuracy	Method	Remarks	Reference
Thorium oxide ThO_2	Cubic	...	1173	11.2	0.0	0.0	1173-2373	...	XR	CaF_2 type till 3473 K	30
Yttrium oxide Y_2O_3	Cubic	...	...	7.0	...	...	at 473	...		...	17
Zirconium tungstate ZrW_2O_8	Cubic	...	323	-10.3	0.0	0.0	323-475	...	XR	...	4
		...	473	-3.6	0.0	0.0	473-973	...	XR	...	4
Aluminum oxide (Alumina) Al_2O_3	Tri-gonal	c	273	6.582	4.995	0.2578	325-949	1	I	...	31
		a	273	5.425	5.534	0.2876	325-949	1	I	...	31
Aluminum oxide (Corundum) Al_2O_3	Tri-gonal	c	273	6.23	1.8	0.0	273-1173	...	QD	...	32
		a	273	5.85	2.05	0.0	273-1173	...	QD	...	32
Ammonium dihydrogen arsenate $NH_4H_2AsO_4$	Tetra-gonal	c	273	0.96	0.0	0.0	293-433	...	XR	Antiferroelectric	33
		a	273	17.52	55.02	0.0	293-433	...	XR	...	33
		c	223	5.8	0.0	0.0	223-323	...	I	...	34
		a	223	27.4	0.0	0.0	223-323	...	I	...	34
Ammonium dihydrogen phosphate $NH_4H_2PO_4$	Tetra-gonal	c	297	1.9	0.0	0.0	297-407	...	XR	Antiferroelectric	27
		a	297	39.3	0.0	0.0	297-407	...	XR	...	27
		c	223	4.2	0.0	0.0	223-323	...	I	...	34
		a	223	32.0	0.0	0.0	223-323	...	I	...	34
Ammonium iodide NH_4I	Tetra-gonal	c	273	64.67	494.2	0.0	97-231	...	XR	...[k]	35
		a	273	1.935	-159.5	0.0	97-231	...	XR	...[k]	35
Ammonium iodide (deuterated) ND_4I	Tetra-gonal	c	273	61.95	466.3	0.0	97-224	...	XR	...[h]	35
		a	273	-12.72	-278.1	0.0	97-224	...	XR	...[h]	35
Barium titanate $BaTiO_3$	Tetra-gonal	a	273	13.61	118.3	0.0	288-358	...	XR	Ferroelectric[h]	9
		c	273	-0.158	-328.2	0.0	288-358	...	XR	T_C = 393 K[i]	9
Barium tungstate $BaWO_4$	Tetra-gonal	c	273	17.45	28.797	3.0841	300-628	...	XR	...	36
		a	273	4.22	6.755	0.2965	300-628	...	XR	...	36

TABLE 1. (Contd.)

Compound	Crystal systems	Axis	T_0, K	A	B	C	Range of temp, K[a]	Accuracy	Method	Remarks	Reference
Beryl (also emerald) $Al_2Be_3(SiO_3)_6$	Hexagonal	c	...	-2.9	...	...	at 300	...	XR	pure beryl	37
		a	...	2.6	...	...	at 300	...	XR	pure beryl	37
		c	313	-1.348	4.12	0.0	293-343	1	I	pure beryl	26
		a	313	1.0025	4.57	0.0	293-343	1	I	pure beryl	26
		c	...	0.16	...	...	at 300	...	XR	Cr-doped, i.e., emerald	37
		a	...	1.7	...	...	at 300	...	XR	Cr-doped, i.e., emerald	37
Beryllium oxide (bromallite) BeO	Hexagonal	c	273	5.82	5.8	0.0	300-1970	...	XR	...[h]	38
		a	273	6.91	6.0	0.0	300-1970	...	XR	...[h]	38
Beryllium silicate (phenacite) Be_2SiO_4	Trigonal	c	313	3.79	21.3	0.0	293-343	1	I	...	11
		a	313	2.99	23.0	0.0	293-343	1	I	...	11
Bismuth ferrite $BiFeO_3$	Hexagonal	c	298	15.1	0.0	0.0	298-598	...	XR	Ferroelectric	39
		a	298	10.9	0.0	0.0	298-598	...	XR	T = 1120 K	39
		c	(617?)	65.0	-180.0	20.3	217-1111	...	XR	D = -10 x 3	39
		a	617	12.2	0.0	0.0	617-1111	...	XR	x 10^{-14}	39
Brucite $Mg(OH)_2$	Trigonal	c	293	44.7	0.0	0.0	293-373	4.5+	XR	...	40, 41
		a	293	11.0	0.0	0.0	293-373	13.5+	XR	...	40, 41
Cadmium molybdate $CdMoO_4$	Tetragonal	c	273	14.91	7.00	1.098	301-353	...	XR	...	42
		a	273	6.10	25.43	-1.915	301-353	...	XR	...	42
Calcite $CaCO_3$	Trigonal	c	273	24.67	17.42	-0.5141	301-797	3	XR	...	43
		a	273	-3.660	-0.7112	-0.3339	301-797	3	XR	...	43
		c	273	24.71	37.75	-3.653	348-673	3	I	...	44
		c	273	24.39	5.33	-30.7	123-273	1	I	...	45
		a	273	-5.68	0.333	-4.58	123-373	3	I	...	45
Calcium hydroxide $Ca(OH)_2$	Hexagonal	c	293	33.4	0.0	0.0	293-373	6+	XR	...	40, 41
		a	293	9.8	0.0	0.0	293-373	8+	XR	...	40, 41
Calcium magnesium carbonate (Dolomite) $(Ca,Mg)CO_3$	Trigonal	c	313	20.6	36.8	0.0	293-343	1	I	...	46
		a	313	4.15	19.3	0.0	293-343	1	I	...	46

TABLE 1. (Contd.)

Compound	Crystal systems	Axis	T_0, K	A	B	C	Range of temp, K[a]	Accu-racy	Method	Remarks	Refer-ence
Calcium molybdate (powellite) $CaMoO_4$	Tetra-gonal	c	273	11.17	22.99	1.614	303-628	...	XR	...	47
		a	273	7.20	15.96	-0.154	303-628	...	XR	...	47
Calcium tungstate (scheelite) $CaWO_4$	Tetra-gonal	c	273	11.69	22.07	2.143	303-623	...	XR	...	48
		a	273	5.96	12.23	2.485	303-623	...	XR	...	48
Cassiterite SnO_2	Tetra-gonal	c		3.7	...		at 298	...	XR	...	49
		c	313	3.9	12.0	0.0	293-343	1	I	...	50
		a	313	3.2	7.6	0.0	293-343	1	I	...	50
Cerium oxide CeO_2	Tetra-gonal		273	64.17	1.572	0.0	304-1300	...	XR	...[h]	51
Cerium magnesium nitrate $Ce_2Mg_3(NO_3)_{12}.24H_2O$	Tri-gonal	c	...	-0.7	...	...	at 10	...	...	...	52
		c	...	3.2	...	...	at 20	...	...	...	52
		c	...	[illegible]	...	...	at 30	...	...	...	52
		c	...	20.4	...	...	at 50	...	...	...	52
		c	...	43.8	...	...	at 100	...	...	...	52
		c	...	72.2	...	...	at 200	...	...	...	52
		c	...	99.0	...	...	at 300	...	...	...	52
		a	...	0.1	...	...	at 10	...	...	...	52
		a	...	1.0	...	...	at 20	...	...	...	52
		a	...	2.6	...	...	at 30	...	...	...	52
		a	...	6.8	...	...	at 50	...	...	...	52
		a	...	12.6	...	...	at 100	...	...	...	52
		a	...	14.3	...	...	at 200	...	...	...	52
		a	...	14.7	...	...	at 300	...	...	...	52
Chromium dioxide CrO_2		c	...	-15.0	...	...	at 298	...	XR	...	53
		a		18.7	...	...	at 298	...	XR	...	53
		c		-0.1	...	...	at 643	...	XR	...	53
		a		13.5	...	...	at 643	...	XR	...	53
Gallium sesquioxide (α) Ga_2O_3	Tri-gonal	c	273	9.347	6.591	-0.011321	303-873	...	...	...	54
		a	273	5.232	8.651	-0.010419	303-875	...	...	...	54
Germanium dioxide GeO_2		c		1.7	...	...	at 298	...	XR	...	53
		a		6.1	...	...	at 298	...	XR	...	53
		c		5.6	...	...	at 923	...	XR	...	53
		a		11.6	...	...	at 923	...	XR	...	53

TABLE 1. (Contd.)

Compound	Crystal systems	Axis	T_0, K	A	B	C	Range of temp, K[a]	Accuracy	Method	Remarks	Reference
Guanadine aluminum sulphate hexahydrate (GASH) $C(NH_2)_3Al(H_2O)_6(SO_4)_2$	Hexagonal	c	298	93.3	0.0	0.0	298-328	...	XR	Ferroelectric	55
		a	298	10.0	0.0	0.0	298-328	...	XR	no T_c	55
Haematite Fe_2O_3	Trigonal	c	273	9.34	1.644	0.0	273-1270	...	XR	...	56
		a	273	10.54	4.452	0.0	273-1270	...	XR	...	56
		c	273	7.897	5.285	7.318	320-670	1	I	...	57
		a	273	7.834	10.47	11.72	320-670	1	I	...	57
Lanthanum magnesium nitrate $La_2Mg_3(NO_3)_{12}\cdot 24H_2O$	Trigonal	c	...	-0.7	...	...	at 10	...	...		
		c	...	3.2	...	...	at 20	...	...	...	52
		c	...	8.5	...	...	at 30	...	...	...	52
		c	...	20.4	...	...	at 50	...	...	...	52
		c	...	43.8	...	...	at 100	...	...	...	52
		c	...	72.2	...	...	at 200	...	...	...	52
		c	...	99.0	...	...	at 300	...	...	...	52
		a	...	0.1	...	...	at 10	...	...	...	52
		a	...	1.0	...	...	at 20	...	...	...	52
		a	...	2.6	...	...	at 30	...	...	...	52
		a	...	6.8	...	...	at 50	...	...	...	52
		a	...	12.6	...	...	at 100	...	...	...	52
		a	...	14.3	...	...	at 200	...	...	...	52
		a	...	14.7	...	...	at 300	...	...	...	52
Lead dioxide PbO_2	Tetragonal	c	...	9.3	...	...	at 298	...	XR	...	53
		a	...	8.4	...	...	at 298	...	XR	...	53
Lead molybdate (wulfenite) $PbMoO_4$	Tetragonal	c	273	19.24	38.67	-4.805	301-628	...	XR	...	58
		a	273	8.14	19.38	0.823	301-628	...	XR	...	58
Lead tungstate (stolzite) $PbWO_4$	Tetragonal	c	273	19.59	3.77	2.888	301-628	...	XR	...	59
		a	273	8.12	0.4647	0.0	301-628	...	XR	...	59
Lithium aluminum ortho-silicate $LiAlSiO_4$ (β-eucryptite)	Hexagonal	c	300	-15.2	0.0	0.0	293-1373	...	XR	...	60
		a	300	7.9	0.0	0.0	293-1373	...	XR	...	60

TABLE 1. (Contd.)

Compound	Crystal systems	Axis	T_0, K	A	B	C	Range of temp, K[a]	Accuracy	Method	Remarks	Reference
Lithium niobate $LiNbO_3$	Tri-gonal	c	273	3.0	0.0	0.0	273-473	...	XR	Ferroelectric	61
		a	273	12.0	0.0	0.0	273-473	...	XR	...	61
		c	473	4.0	0.0	0.0	473-673	...	XR	...	61
		a	473	15.0	0.0	0.0	473-673	...	XR	...	61
		c	673	3.0	0.0	0.0	673-873	...	XR	...	61
		a	673	18.0	0.0	0.0	673-873	...	XR	...	61
		c	873	0.0	0.0	0.0	873-1073	...	XR	...	61
		a	873	19.0	0.0	0.0	873-1073	...	XR	...	61
		c	1073	-6.0	0.0	0.0	1073-1273	...	XR	...	61
		a	1073	26.0	0.0	0.0	1073-1273	...	XR	...	61
		c	1273	-9.0	0.0	0.0	1273-1373	...	XR	...	61
		a	1273	42.0	0.0	0.0	1273-1373	...	XR	...	61
		c	273	7.885	-154.0	0.0	298-573	...	XR	...	62
		b	272	15.655	9.8	0.0	298-573	...	XR	...	62
		a	273	14.045	14.2	0.0	298-573	...	XR	...	62
Magnesium carbonate $MgCO_3$	Hexa-gonal	c	313	21.3	33.9	0.0	293-343	I	I	...	11
		a	313	5.99	24.3	0.0	293-343	I	I	...	11
Manganese dioxide (β) (pyrolusite) MnO_2	Tetra-gonal	c	298	6.93	0.0	0.0	298-770	...	XR	...	63
		a	298	6.69	0.0	0.0	298-770	...	XR	...	63
Potassium dihydrogen arsenate KH_2AsO_4		c	273	30.56	65.4	146.5	298-423	...	XR	Ferroelectric	64
		a	273	15.87	109.3	-8.7	298-423	...	XR	...	64
		c	273	47.1	0.0	0.0	223-323	...	I	...	34
		a	273	24.2	0.0	0.0	223-323	...	I	...	34
Potassium dihydrogen phosphate KH_2PO_4	Tetra-gonal	c	273	34.3	0.0	0.0	123-293	...	XR	Ferroelectric	65
		a	273	21.6	0.0	0.0	123-293	...	XR	T_c = 123 K[i]	65
		a	273	22.0	0.0	0.0	123-298	...	I	...	34
		c	273	39.2	0.0	0.0	123-298	...	I	...	34
		a	273	24.9	0.0	0.0	223-323	...	I	...	34
		c	273	44.0	0.0	0.0	223-323	...	I	...	34
Potassium iodate KIO_4	Tetra-gonal	c	273	43.73	52.4	1257.8	301-353	...	XR	...	66
		a	273	5.46	612.2	169.2	301-353	...	XR	...	66

TABLE 1. (Contd.)

Compound	Crystal systems	Axis	T_0, K	A	B	C	Range of temp, K[a]	Accuracy	Method	Remarks	Reference
Rhodium sesquioxide Rh_2O_3	Hexagonal	c	273	5.246	6.369	-0.00748	RT-1123	...	XR	Corundum structure	67
		a	273	5.350	1.281	-0.001133	RT-1123	...	XR		67
Rubidium dihydrogen arsenate RbH_2AsO_4	Tetragonal	c	273	46.88	0.0	0.0	293-388	...	XR	Ferroelectric	33
		a	273	21.32	0.0	0.0	293-388	...	XR	...	33
		c	273	49.5	0.0	0.0	223-323	...	I	...	34
		a	273	16.9	0.0	0.0	223-323	...	I	...	34
Rubidium dihydrogen phosphate RbH_2PO_4	Tetragonal	c	273	52.0	0.0	0.0	303-351	...	XR	Ferroelectric	68
		a	273	27.75	0.0	0.0	303-351	...	XR	...	68
Ruthenium dioxide RuO_2	Tetragonal	c	...	-0.1	...	...	at 298	...	XR	...	53
		c	...	-5.7	...	...	at 923	...	XR	...	53
		a	...	10.6	...	...	at 298	...	XR	...	53
		a	...	14.4	...	...	at 923	...	XR	...	53
Scandium borate $ScBO_3$	Trigonal	a	273	1.143	3.580	0.2581	323-923	...	XR	...	69
		c	273	9.499	8.945	-0.1418	323-923	...	XR	...	69
Silicate oxy-apatite	Trigonal	a	...	6.6	...	...	at 300	...	...	[$Ca_{10}O(PO_4)_6$ is oxy-apatite]	70
		c	...	8.9	...	...	at 300	...	...		70
Silicon dioxide (quartz) SiO_2	Hexagonal	c	273	13.795	4.02	6.93	303-773	...	PR[m]	(Synthetic crystal)	71
		a	273	7.687	4.12	3.81	303-773	...	PR	...	71
		c	273	7.40	9.48	2.31	293-570	0.5	I	...	72
		a	273	13.35	18.00	2.76	293-570	0.5	I	...	72
		c	273	5.13	18.8	0.0	298-770	...	XR	Alpha-quartz[k]	73
		a	273	8.78	40.8	0.0	298-770	...	XR	Alpha-quartz[k]	73
		c	273	7.067	16.724	0.0	273-633	1	I	...	74
		a	273	13.246	25.25	0.0	283-607	...	...	...	75
		c	273	7.067	21.11	0.0	173-310	3	I	...	76
		c	631	25.80	-108.1	20.163	633-723	3	I	...	76
Titanium dioxide (anatase (TiO_2)	Tetragonal	c	273	7.380	6.620	1.771	300-985	3	XR	...	77
		a	273	3.533	5.610	0.4315	300-985	3	XR	...	77
		c	313	8.19	31.1	0.0	293-323	1	I	...	78
		a	313	4.68	29.5	0.0	293-323	1	I	...	78

TABLE 1. (Contd.)

Compound	Crystal systems	Axis	T_0, K	A	B	C	Range of temp, K[a]	Accuracy	Method	Remarks	Reference
Titanium dioxide (rutile) TiO_2	Tetragonal	c	313	9.19	22.5	0.0	293-343	1	I	...	79
		a	313	7.14	11.0	0.0	293-343	1	I	...	79
Zirconium silicate $ZrSiO_4$	Tetragonal	c	298	7.6	0.0	0.0	298-1573	...	XR	...	80
		a	298	4.4	0.0	0.0	293-1573	...	XR	...	80
Chrysoberyl $BeAl_2O_4$	Orthorhombic	a	313	5.16	12.2	0.0	293-343	1	I	...	11
		b	313	6.01	10.1	0.0	293-343	1	I	...	11
		c	313	6.02	22.0	0.0	293-343	1	I	...	11
Potassium nitrate KNO_3	Orthorhombic	c	273	20.1	0.0	0.0	103-293	...	XR	...	81
		a	273	22.0	0.0	0.0	303-373	...	XR	...	82
		b	273	23.5	0.0	0.0	303-373	...	XR	...	82
		c	273	182.6	0.0	0.0	303-373	...	XR	...	82
Titanium dioxide (brookite) TiO_2	Orthorhombic	a	...	14.494	...	...	at 290.5	1	I	...	78
		b	...	19.203	...	...	at 290.5	1	I	...	78
		c	...	22.049	...	...	at 290.5	1	I	...	78
Topaz $Al_2Fe_2SiO_4$	Orthorhombic	a	273	4.14	16.8	0.0	293-343	1	I	...	83
		b	273	4.84	15.3	0.0	293-343	1	I	...	83
		c	273	5.92	18.3	0.0	293-343	1	I	...	83
Tungsten trioxide WO_3	Orthorhombic	*	273	15.3	0.0	0.0	303-623	...	OL[n]	Ferroelectric	84
		*	273	12.5	0.0	0.0	623-873	...	OL	T_c = 983 K	84
		*	273	13.0	0.0	0.0	300-603	...		...	85
		*	273	10.0	0.0	0.0	623-983	...		...	85
		a	313	13.0	0.0	0.0	300-573	...	XR	...	86
		b	313	14.0	0.0	0.0	300-573	...	XR	...	86
		c	313	14.0	0.0	0.0	300-573	...	XR	...	86
		a	573	17.0	0.0	0.0	573-973	...	XR	...	86
		b	573	-1.3	0.0	0.0	573-973	...	XR	...	86
		c	573	18.0	0.0	0.0	573-973	...	XR	...	86

TABLE 1. (Contd.)

Compound	Crystal systems	Axis	T_0, K	A	B	C	Range of temp, K[a]	Accuracy	Method	Remarks	Reference
Mica $KH_2Al_2Si_3AlO_{12}$ or $KAl_2[(OH,F)_2 \times AlSi_3O_{10}]$	Mono-clinic	a	...	8.1	...	...	at 324	1	I	Muscovite	87
		b	...	7.5	...	...	at 324	1	I	Muscovite	87
		Cleavage plane[o]	...	8.5	...	...	273-373	1	I	Muscovite	87
			...	13.5	...	...	273-373	1	I	Phlogopite (Al_2 is replaced by Mg_2)	87
Zirconium oxide (baddeleyite) ZrO_2	Mono-clinic	1	...	7.4	...	...	493-670	...	XR	...	88
		2	...	≈0.7	...	...	493-670	...	XR	...	88
		3	...	16.3	...	...	493-670	...	XR	ϕ = 29°	88
		11	...	8.5	...	...	493-670	...	XR	to [100]	88
		33	...	14.2	...	...	493-670	...	XR	to [001]	88
Copper sulphate $CuSO_4 \cdot 5H_2O$	Tri-clinic	1	...	29.27	...	...	≈300	1	I	...	89
		2	...	41.58	...	...	≈300	1	I	ϕ = ?	89
		3	...	4.45	...	...	≈300	1	I	...	89

a Temperature range at which expansion coefficient is valid.
b 1, 2, 3, etc., = subscripts of the principal expansion coefficients.
c Interferometer.
d Error in the value of Π is given.
e X-ray.
f Pycnometer.
g a, b, c = Crystallographic a-, b-, c-axes.
h Denotes that the constants have been obtained from equations $a_t = b_0 + b_1 t + b_2 t + b_3 t^3$ or $\frac{\Delta a}{a}$ (%) = a', + b't + c't^3.
i Critical temperature.
j Quartz dilatometer.
k Computed by least squares procedure. b_0, b_1 ··· b_3 are constants and a', b', and c' are constants. The best representative curve fitted the equation.
l Three terminal capacitance.
m Push-rod method.
n Optic lever.
o Perpendicular cleavage plane.

TABLE 2. Coefficients of Thermal Expansion at Very Low Temperatures of Solids.

Compound, silica	Lattice, $D(10^{-11}/K^4)$	Temperature range, K	Method	Reference
Spectrosil 1000	-41 ± 1	1.5-10	3T-C	90
Spectrosil 1400	-35 ± 2	1.5-10	3T-C	90
Vitreosil 1000	-40 ± 1	1.5-10	3T-C	90
Vitreosil 1400	-35 ± 1	1.5-10	3T-C	90

A variety of factors including material impurities, crystalline defects, or sample preparation may lead to the disagreement between thermal expansion studies. However, even in well-crystallized pure compounds, such as MgO or Al_2O_3, a considerable range of published expansion coefficients exist. It appears that systematic experimental errors are very common in thermal expansion measurements, therefore, standardized procedures are needed to increase the accuracy of these studies. Until standardized procedures are developed, the accuracy of any given study must be conservatively accepted as no better than ±5%.

In Tables 1 and 2, the column labeled Compound lists the formula name and composition of both naturally occurring minerals and synthetic oxides. The second column in Table 1, labeled Crystal systems, lists the structure type. The temperature at which the measurement was made (T_0) is in kelvin units. The columns labeled A, B, and C are the values that are needed to solve equations 2 or 3 for the linear thermal expansion coefficient. The eighth column, Range of temp, K, indicates the temperature range for which the given data is applicable.

The compounds reported in Tables 1 and 2 have not been classified in any way. However, most of the compounds are arranged according to the crystal systems to which they belong. In the case of anisotropic crystals, the direction of measurement in the crystal is indicated in the column labeled Axis. Some solids listed have only α at a particular temperature; this is a reflection of what appears in the literature.

In Table 2, coefficients of thermal expansion at very low temperatures are listed for some commonly used silica glasses. A capacitance technique was used to make these measurements. In the capacitance

dilatometer, the specimen dilates, thus altering the distance between the plates of the condenser producing variations in capacity. A three-terminal capacitance method is used to measure detection of movements as small as 10^{-9} cm and 10^{-10} cm; this allows measurements of α to be within an error of $\approx 10^{-10}$/K. A detailed description of this method is reported by White (Reference 91).

Table 3 lists thermal expansion of fixed-structure and simple structure compounds for which bond thermal expansion is equal to bulk linear expansion.

In a fixed-structure compound, the specific cations and anions fix the structure, while a simple structure compound (e.g., $Mg_{0.33}Fe_{0.67}O$) is one in which there is only one cation and one anion (e.g., NiO). The first column lists the compound type, followed by the bond and structure type. Z_c is the cation valence, Z_a is the anion valence, and n is the coordination number. The expansion coefficient $\bar{\alpha}^*_{1000}$ can be calculated by the following equation.

$$\bar{\alpha}^*_{1000} = \frac{2}{d_0 + d_{1000}} \left(\frac{d_{1000} - d_0}{980}\right) \approx \alpha_{510} \qquad (4)$$

where

d_0 = mean cation-anion bond distance at 20°C

d_{1000} = mean cation-anion bond distance at 1000°C

Table 4 lists polyhedral thermal expansion coefficients, taking into consideration the variation of isotropic temperature parameters and bonding parameters from complete three-dimensional, high-temperature (>400°C) crystal structure refinements.

Attempts have been made to relate thermal expansion to bonding parameters or other physical properties. Cameron and others related expansion coefficients of metal-oxygen bonds to bond strengths (Reference 132) where the expansion coefficient

$$\alpha = 4\nu\mu\pi^2 C^2 \qquad (5)$$

where

α = expansion coefficient

ν = M-O stretching frequency

μ = reduced mass

C = speed of light

Although their relationship successfully modeled the bond expansion of their study, the Cameron equation does not predict many of the features of Tables 3 and 4. Cameron's equation does not predict that compounds having the rock salt-type structure such as Ni-O, Mg-O, Fe-O, and Ba-O

TABLE 3. Thermal Expansion of Fixed-Structure and Simple-Structure Compounds for Which Bond Thermal Expansion is Equal to Bulk Linear Expansion (Reference 92).

Compound	Bond	Structure Type	z_c	z_a	d(Å)	n	$\alpha^*_{1000} \times 10^{-6}$ (K^{-1})	Reference
NiO	Ni–O	NaCl	2	2	2.08	6	13.5	21
NiO	Ni–O	NaCl	2	2	2.08	6	16.7	93
MgO	Mg–O	NaCl	2	2	2.10	6	13.8	94
MgO	Mg–O	NaCl	2	2	2.10	6	12.7	95
MgO	Mg–O	NaCl	2	2	2.10	6	13.3	96
MgO	Mg–O	NaCl	2	2	2.10	6	12.7	97
MgO	Mg–O	NaCl	2	2	2.10	6	12.4	98
$(Mg_{33}Fe_{67})O$	(Mg, Fe)–O	NaCl	2	2	2.14	6	14.4	99
$(Mg_{37}Fe_{63})O$	(Mg, Fe)–O	NaCl	2	2	2.14	6	13.1	100
$(Mg_{64}Fe_{35})O$	(Mg, Fe)–O	NaCl	2	2	2.12	6	13.5	100
$(Mg_{84}Fe_{16})O$	(Mg, Fe)–O	NaCl	2	2	2.11	6	13.5	100
FeO	Fe–O	NaCl	2	2	2.16	6	12.2	100
FeO	Fe–O	NaCl	2	2	2.16	6	15.2	99
CoO	Co–O	NaCl	2	2	2.13	6	13.8	101
MnO	Mn–O	NaCl	2	2	2.22	6	14.1	102
CdO	Cd–O	NaCl	2	2	2.35	6	13.4	103
CdO	Cd–O	NaCl	2	2	2.35	6	13.2	104
CaO	Ca–O	NaCl	2	2	2.41	6	13.0	96
CaO	Ca–O	NaCl	2	2	2.41	6	13.6	105
SrO	Sr–O	NaCl	2	2	2.58	6	13.7	96
BaO	Ba–O	NaCl	2	2	2.77	6	17.8	106
BaO	Ba–O	NaCl	2	2	2.77	6	12.8	107

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TABLE 3. (Contd.)

Compound	Bond	Structure Type	z_c	z_a	d(Å)	n	$\bar{\alpha}^*_{1000} \times 10^{-6}$ (K^{-1})	Reference
BeO	Be–O	Zincite	2	2	1.66	4	8.4	96
BeO	Be–O	Zincite	2	2	1.66	4	9.1	105
ZnO	Zn–O	Zincite	2	2	1.80	4	6.8	96
ZnO	Zn–O	Zincite	2	2	1.80	4	7.7	103
Al_2O_3	Al–O	Corundum	3	2	1.91	6	8.4	94
Al_2O_3	Al–O	Corundum	3	2	1.91	6	9.3	96
Al_2O_3	Al–O	Corundum	3	2	1.91	6	8.6	105
Al_2O_3	Al–O	Corundum	3	2	1.91	6	8.1	108
Fe_2O_3	Fe–O	Corundum	3	2	2.03	6	10.3	15
Bi_2O_3	Bi–O	Bismite	3	2	2.44	6	9.4	103
Cr_2O_3	Cr–O	Corundum	3	2	1.99	6	7.2	100
Cr_2O_3	Cr–O	Corundum	3	2	1.99	6	7.9	102
UO_2	U–O	Fluorite	4	2	2.37	8	10.6	109
ThO_2	Th–O	Fluorite	4	2	2.42	8	9.3	109
ThO_2	Th–O	Fluorite	4	2	2.42	8	8.2	95
ThO_2	Th–O	Fluorite	4	2	2.42	8	9.6	105
CeO_2	Ce–O	Fluorite	4	2	2.34	8	12.6	110
ZrO_2	Zr–O	Baddeleyite	4	2	2.16	7	8.0	94
ZrO_2	Zr–O	Baddeleyite	4	2	2.16	7	8.4	101
HfO_2	Hf–O	Baddeleyite	4	2	2.17	7	7.1	105
β-SiO_2	Si–O	β Quartz	4	2	1.61	4	0.0	111
ReO_3	Re–O	ReO_3	6	2	1.87	6	1.1	112
LiF	Li–F	NaCl	1	1	2.02	6	46	113
NaF	Na–F	NaCl	1	1	2.31	6	45	114

TABLE 3. (Contd.)

Compound	Bond	Structure Type	z_c	z_a	d(Å)	n	$\bar{\alpha}^{*}_{1000} \times 10^{-6}$ (K^{-1})	Reference
NaCl	Na-Cl	NaCl	1	1	2.82	6	51	113
NaCl	Na-Cl	NaCl	1	1	2.82	6	55	114
KCl	K-Cl	NaCl	1	1	3.15	6	46	114
KCl	K-Cl	NaCl	1	1	3.15	6	51	114
KBr	K-Br	NaCl	1	1	3.26	6	45	115
KBr	K-Br	NaCl	1	1	3.26	6	49	113
RbBr	RB-Br	NaCl	1	1	3.43	6	44	115
KI	K-I	NaCl	1	1	3.53	6	47	113
CsBr	Cs-Br	CsCl	1	1	3.71	8	68	114
CaF_2	Ca-F	CaF_2	2	1	2.36	8	21	116
CaF_2	Ca-F	CaF_2	2	1	2.35	8	22	117
MnS	Mn-S	NaCl	2	2	2.61	6	18	102
PbS	Pb-S	NaCl	2	2	2.97	6	22	118
ZnS	Zn-S	Cubic ZnS	2	2	2.34	4	9	118
ZnS	Zn-S	Hex. ZnS	2	2	2.24	4	10	118
PbTe	Pb-Te	NaCl	2	2	3.23	6	20	119
PbSe	Pb-Se	NaCl	2	2	3.06	6	21	113
ZnSe	Zn-Se	Cubic ZnS	2	2	2.45	4	9	118
AlAs	Al-As	Cubic ZnS	3	3	2.43	4	5.3	120
GaAs	Ga-As	Cubic ZnS	3	3	2.45	4	6.7	121
TiN	Ti-N	NaCl	4	4	2.12	6	9.4	102
BN	B-N	Cubic ZnS	3	3	1.45	4	13.0	122
UN	U-N	NaCl	4	4	2.44	6	8.6	109
NbC	Nb-C	NaCl	4	4	2.23	6	7	123
TaC	Ta-C	NaCl	4	4	2.23	6	7	123
TiC	Ti-C	NaCl	4	4	2.16	6	8	113
ZrC	Zr-C	NaCl	4	4	2.34	6	7	113
C	C-C	Diamond	4	4	1.54	4	3.5	95

NOTE:

$$^{*}\bar{\alpha}_{1000} = \frac{2}{d_0 + d_{1000}} \left(\frac{d_{1000} - d_0}{980} \right) \approx \alpha_{510},$$

where d_0 and d_{1000} are mean cation-anion bond distance at 20°C and 1000°C, respectively.

TABLE 4. Polyhedral Thermal Expansion, Variation of Isotropic Temperature Parameters and Bonding Parameters From Complete Three-Dimensional, High-Temperature ($\geq 400^{\circ}C$) Crystal Structure Refinements (Reference 92).

Bond	Structure	Site	Formula	Mineral Name	z_c	z_a	d(Å)	n	$\bar{\alpha}^{*}_{1000} \times 10^6$ (K^{-1})	$\partial B/\partial T$ ($Å^2/K$)	Reference
Mg-O	NaCl		MgO	Periclase	2	2	2.106	6	12.4(1)	0.0017(1)	98
V-O	Corundum		V_2O_3	Karelianite	3	2	2.010	6	13(1)	0.0008(1)	124
Ti-O	Corundum		Ti_2O_3		3	2	2.046	6	8(1)	0.0010(1)	125
Si-O	Cristobalite		SiO_2	Cristobalite	4	2	1.609	4	0(4)	0.0007(4)	126
Ti-O	Rutile		TiO_2	Rutile	4	2	1.959	6	8(1)	0.0014(1)	127
Ti-O	Brookite		TiO_2	Brookite	4	2	1.960	6	6(2)	0.0014(1)	127
Ti-O	Anatase		TiO_2	Anatase	4	2	1.949	6	8(1)	0.0016(1)	128
Mg-O	Garnet		$Mg_3Al_2Si_3O_{12}$	Pyrope	2	2	2.269	8	13(1)	0.0020(1)	129
Al-O					3	2	1.887	6	7(1)	0.0009(2)	129
Si-O					4	2	1.635	4	2(2)	0.0006(1)	129
Ca-O	Garnet		$Ca_3Al_2Si_3O_{12}$	Grossular	2	2	2.406	8	10(1)	0.0012(1)	129
Al-O					3	2	1.921	6	10(1)	0.0008(1)	129
Si-O					4	2	1.647	4	6(2)	0.0010(3)	129
Mg-O	Olivine	M1	Mg_2SiO_4	Forsterite	2	2	2.095	6	16(3)	0.0015(1)	130
Mg-O		M2			2	2	2.133	6	16(2)	0.0015(1)	130
Si-O		T			4	2	1.630	4	−1(3)	0.0009(1)	130
(Mg, Fe)-O	Olivine	M1	$(Mg_{1.4}Fe_{0.6})SiO_4$	Hortonolite	2	2	2.118	6	12(1)	0.0016(1)	131
(Mg, Fe)-O		M2			2	2	2.148	6	12(1)	0.0014(1)	131
Si-O		T			4	2	1.638	4	−1(1)	0.0009(1)	131
(Fe, Mg)-O	Olivine	M1	$(Mg_{0.75}Fe_{1.10}Mn_{0.15})SiO_4$	Hortonolite	2	2	2.135	6	16(4)	0.0015(1)	132
(Fe, Mg)-O		M2			2	2	2.167	6	14(3)	0.0015(1)	132
Si-O		T			4	2	1.629	4	2(3)	0.0009(1)	132
Fe-O	Olivine	M1	Fe_2SiO_4	Fayalite	2	2	2.157	6	12(1)	0.0032(2)	133
Fe-O		M2			2	2	2.179	6	14(1)	0.0028(2)	133
Si-O		T			4	2	1.628	4	−4(3)	0.0018(2)	133

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TABLE 4. (Contd.)

Bond	Structure	Site	Formula	Mineral Name	z_c	z_a	d(Å)	n	$\bar{\alpha}^*_{1000} \times 10^6$ (K^{-1})	$\partial B/\partial T$ (Å²/K)	Reference
Ni-O	Olivine	M1	Ni_2SiO_4	Ni olivine	2	2	2.078	6	15(1)	0.0012(1)	127
Ni-O		M2			2	2	2.100	6	13(1)	0.0013(1)	127
Si-O		T			4	2	1.639	4	0(1)	0.0008(1)	127
Ca-O	Olivine	M1	$CaMgSiO_4$	Monticellite	2	2	2.129	6	18(1)	0.0020(2)	127
(Mg, Fe)-O		M2			2	2	2.368	6	13(1)	0.0019(2)	127
Si-O		T			4	2	1.637	4	-3(3)	0.0015(1)	127
Ca-O	Olivine	M1	$Ca(Mn_{0.85}Mg_{0.10}Zn_{0.05})SiO_4$	Glaucochroite	2	2	2.210	6	15(1)	0.0025(1)	127
(Mn, Mg)-O		M2			2	2	2.366	6	15(1)	0.0019(1)	127
Si-O		T			4	2	1.640	4	-7(3)	0.0017(1)	127
Ni-O	Spinel	M	Ni_2SiO_4		2	2	2.060	6	13(1)	0.0012(1)	134
Si-O		T			4	2	1.660	4	1(4)	0.0009(1)	134
Ca-O	Sphene		$CaTiSiO_5$	Sphene	2	2	2.450	7	16(3)	0.0024(1)	135
Ti-O					4	2	1.956	6	9(2)	0.0012(2)	135
Si-O					4	2	1.639	4	0(2)	0.0007(1)	135
(Fe, Mg)-O	Pseudobrookite		$(Fe, Mg)Ti_2O_5$	Armalcolite	2	2	2.103	6	-11(3) †	0.0014(1)	136
Ti-O					4	2	1.979	6	22(2) †	0.0014(1)	136
Pb-O	Perovskite		$PbTiO_3$		2	2	2.843	12	23(8) ‡	0.0038(2)	137
Ti-O					4	2	2.013	6	20(10) ‡	0.0012(6)	137
Fe-O	Orthopyroxene	M1	$FeSiO_3$	Orthoferrosilite	2	2	2.135	6	16(1) §	0.0018(1)	138
Fe-O		M2			2	2	2.352	7	24(2) §	0.0025(1)	138
Si-O		SiA			4	2	1.626	4	-3(1) §	0.0012(1)	138
Si-O		SiB			4	2	1.637	4	-7(1) §	0.0012(1)	138
(Mg, Fe)-O	Orthopyroxene	M1	$(Mg_{.3}Fe_{.7})SiO_3$	Ferrohypersthene	2	2	2.104	6	20(2) §	0.0020(1)	139
Fe-O		M2			2	2	2.340	7	18(2) §	0.0030(1)	139
Si-O		SiA			4	2	1.628	4	-3(1) §	0.0018(1)	139
Si-O		SiB			4	2	1.637	4	-16(2) §	0.0019(1)	139
(Mg, Fe)-O	Clinopyroxene (2 chain)	M1	$(Mg_{.3}Fe_{.7})SiO_3$	Clinohypersthene	2	2	2.111	6	16(2) †	0.0020(2)	140
Fe-O		M2			2	2	2.297	7	-2(4) †	0.0026(1)	140
Si-O		SiA			4	2	1.625	4	-5(5) §	0.0015(2)	140
Si-O		SiB			4	2	1.640	4	-24(4) §	0.0020(2)	140

TABLE 4. (Contd.)

Bond	Structure	Site	Formula	Mineral Name	z_c	z_a	d(Å)	n	$\bar{\alpha}^{*}_{1000} \times 10^6$ (K^{-1})	$\partial B/\partial T$ ($Å^2/K$)	Reference
Al–O	Clinopyroxene	M1	$LiAlSi_2O_6$	Spodumene	3	2	1.919	6	10(1)	0.0012(1)	141
Li–O		M2			1	2	2.211	6	20(1)	0.0041(1)	141
Si–O		T			4	2	1.618	4	1(1)	0.0011(1)	141
Fe–O	Clinopyroxene	M1	$NaFe^{3+}Si_2O_6$	Acmite	3	2	2.025	6	8(1)	0.0012(1)	141
Na–O		M2			1	2	2.518	8	13(1)	0.0034(1)	141
SiO		T			4	2	1.628	4	1(1)	0.0011(1)	141
Al–O	Clinopyroxene	M1	$NaAlSi_2O_6$	Jadeite	3	2	1.929	6	10(1)	0.0009(1)	141
Na–O		M2			1	2	2.469	8	13(1)	0.0026(1)	141
Si–O		T			4	2	1.625	4	1(1)	0.0008(1)	141
Cr–O	Clinopyroxene	M1	$NaCrSi_2O_6$	Ureyite	3	2	1.988	6	6(1)	0.0008(1)	141
Na–O		M2			1	2	2.489	8	13(1)	0.0029(1)	141
Si–O		T			4	2	1.624	4	2(2)	0.0009(1)	141
Fe–O	Clinopyroxene	M1	$CaFeSi_2O_6$	Hedenbergite	2	2	2.130	6	10(1)	0.0015(1)	141
Ca–O		M2			2	2	2.511	8	16(1)	0.0022(1)	141
Si–O		T			4	2	1.635	4	0(1)	0.0010(1)	141
Mg–O	Clinopyroxene	M1	$CaMgSi_2O_6$	Diopside	2	2	2.077	6	14(1)	0.0016(1)	141
Ca–O		M2			2	2	2.498	8	16(1)	0.0023(1)	141
Si–O		T			4	2	1.635	4	1(1)	0.0011(1)	141
Na–O	Feldspar	Na	$NaAlSi_3O_8$	High albite	1	2	2.807	9	17(1)	0.0046(2)	142
$(Al_{.25}Si_{.75})$–O		T_{1o}			3.75	2	1.646	4	−1(1)	0.0015(1)	142
$(Al_{.25}Si_{.75})$–O		T_{1m}			3.75	2	1.641	4	1(1)	0.0015(1)	142
$(Al_{.25}Si_{.75})$–O		T_{2o}			3.75	2	1.641	4	−3(1)	0.0015(1)	142
$(Al_{.25}Si_{.75})$–O		T_{2m}			3.75	2	1.642	4	−4(1)	0.0015(1)	142
Na–O	Feldspar	Na	$NaAlSi_3O_8$	High albite	1	2	2.807	9	18(1)	0.0045(1)	143
$(Al_{.25}Si_{.75})$–O		T_{1o}			3.75	2	1.649	4	−3(1)	0.0015(1)	143
$(Al_{.25}Si_{.75})$–O		T_{1m}			3.75	2	1.642	4	0(1)	0.0015(1)	143
$(Al_{.25}Si_{.75})$–O		T_{2o}			3.75	2	1.640	4	0(1)	0.0015(1)	143
$(Al_{.25}Si_{.75})$–O		T_{2m}			3.75	2	1.642	4	−1(1)	0.0015(1)	143

TABLE 4. (Contd.)

Bond	Structure	Site	Formula	Mineral Name	z_c	z_a	d(Å)	n	$\bar{\alpha}^{*}_{1000} \times 10^6$ (K^{-1})	$\partial B/\partial T$ (Å^3/K)	Reference
Na-O	Feldspar	Na	$NaAlSi_3O_8$	Low albite	1	2	2.634	7	35(2)	0.0082(1)	144
Al-O		T_{1o}			3	2	1.740	4	0(1)	0.0017(1)	144
Si-O		T_{1m}			4	2	1.609	4	−2(1)	0.0015(1)	144
Si-O		T_{1o}			4	2	1.614	4	−2(1)	0.0016(1)	144
Si-O		T_{1m}			4	2	1.615	4	−1(1)	0.0016(1)	144
Ca-O	Feldspar		$CaAl_2Si_2O_8$	Anorthite	2	2	2.493	7	36(7)	0.0021(5)	145
Al-O					3	2	1.747	4	−8(6) †	0.0008(2)	145
Si-O					4	2	1.614	4	13(6) †	0.0006(2)	145
Na-O	Nephelline		$(Na_{3.4}Ca_{0.4}K_{1.3}\square_{0.3})Al_8Si_8O_{32}$	Nephelline	1	2	2.62	8	48(4)	0.0052(4)	146
Na-O	Zeolite		$Na_2Al_2Si_3O_{10} \cdot 2H_2O$	Natrolite	1	2	2.445	6	17(1)	0.0011(2)	126
(Mg, Fe)-O	Cordierite	M	$(Mg_{1.9}Fe_{0.1})(Si_5Al_4)O_{18}(M_2O)_{0.56}$	Cordierite	2	2	2.108	6	13(1)	0.0015(1)	147
Al-O		$T_1 1$			3	2	1.758	4	−3(3)	0.0012(1)	147
Al-O		$T_1 6$			3	2	1.742	4	3(3)	0.0011(1)	147
Si-O		$T_2 6$			4	1	1.626	4	4(3)	0.0010(1)	147
Si-O		$T_2 1$			4	2	1.614	4	0(3)	0.0009(1)	147
Si-O		$T_2 3$			4	2	1.617	4	1(1)	0.0009(1)	147
K-O	Mica	K	$KMg_3AlSi_3O_{10}(OH)_2$	Phlogopite	1	2	2.987	6	21(4)	0.0064(5)	148
Mg-O		M_1			2	1.67	2.056	6	9(6)	0.0018(2)	148
Mg-O		M_2			2	1.67	2.070	6	17(6)	0.0025(2)	148
$(Al_{.25}Si_{.75})$-O		T			3.75	2	1.651	4	−5(5)	0.0022(2)	148
Al-O	Sillimanite	Al1	Al_2SiO_5	Sillimanite	3	2	1.912	6	7(2)	0.0009(1)	149
Al-O		Al2			3	2	1.763	4	3(2)	0.0009(1)	149
Si-O		Si			4	2	1.627	4	1(1)	0.0008(1)	149
Al-O	Andalusite	Al1	Al_2SiO_5	Andalusite	3	2	1.935	6	12(1)	0.0013(1)	149
Al-O		Al2			3	2	1.836	5	6(1)	0.0008(1)	149
Si-O		Si			4	2	1.631	4	0(1)	0.0007(1)	149
Al-O	Kyanite	Al1	Al_2SiO_5	Kyanite	3	2	1.902	6	11(1)	0.0010(1)	149
Al-O		Al2			3	2	1.913	6	9(1)	0.0010(1)	149
Al-O		Al3			3	2	1.919	6	9(2)	0.0010(1)	149
Al-O		Al4			3	2	1.896	6	10(1)	0.0010(1)	149
Si-O		Si1			4	2	1.635	4	2(2)	0.0007(1)	149
Si-O		Si2			4	2	1.636	4	3(2)	0.0007(1)	149

TABLE 4. (Contd.)

Bond	Structure	Site	Formula	Mineral Name	z_c	z_a	d(Å)	n	$\bar{\alpha}^*_{1000} \times 10^6$ (K^{-1})	$\partial B/\partial T$ ($Å^2/K$)	Reference
Li–O	Stuffed Quartz	Li1	$LiAlSiO_4$	β Eucryptite	1	2	1.964	4	19(8)	·	150
Li–O		Li2			1	2	2.080	4	16(10)		150
Li–O		Li3			1	2	2.017	4	31(13)	0.0060(10)	150
Al–O		Al1			3	2	1.752	4	-2(4)	0.0016(2)	150
Al–O		Al2			3	2	1.713	4	4(6)	0.0018(2)	150
Si–O		Si1			4	2	1.640	4	5(5)	0.0010(1)	150
Si–O		Si2			4	2	1.594	4	8(8)	0.0009(1)	150
Mg–O	Amphibole	M1	$Ca_2Mg_5Si_8O_{22}(OH)_2$	Tremolite	2	2	2.075	6	13(1)	0.0016(1)	151
Mg–O		M2			2	2	2.077	6	15(2)	0.0016(1)	151
Mg–O		M3			2	2	2.066	6	12(1)	0.0015(1)	151
Ca–O		M4			2	2	2.506	8	16(1)	0.0025(1)	151
Si–O		T1			4	2	1.620	4	0(1)	0.0014(1)	151
Si–O		T2			4	2	1.632	4	2(1)	0.0014(1)	151
Ba–O	Perovskite	Ba	$Ba_2Bi^{3+}Bi^{5+}O_6$		2	2	3.07	12	15(3)	0.0032(3)	152
Bi–O		Bi1			3	2	2.28	6	10(6)	0.0022(4)	152
Bi–O		Bi2			5	2	2.12	6	0(2)	0.0000(5)	152

$$^*\alpha_{1000} = \frac{2}{d_0 + d_{1000}} \left(\frac{d_{1000} - d_0}{980} \right) \approx \alpha_{510},$$

where d_0 and d_{1000} are mean cation anion bond distance at 20°C and 1000°C, respectively.

† These expansion coefficients are anomalous because of cation disordering at high temperature.

‡ Powder profile refinement.

§ These expansion coefficients are anomalous because of changes of structural topology at high temperature.

¶ Several high-temperature studies involving phases that undergo transitions have not been included because bond distance variations are not continuous versus temperature. The structure studies include $(Ca_{.1}Mg_{.4}Fe_{.5})$-pigeonite (Reference 153); Bi_2WO_6 (Reference 154); $MgSiO_3$-pyroxenes (References 155 and 156); $(Mg_{.3}Fe_{.7})SiO_3$-clinohypersthene (Reference 157); and $Mg_7Si_8O_{22}(OH)_2$-cummingtonite (Reference 158).

have similar expansion coefficients. The data in Tables 1 and 2 are measured values, while the data in Tables 3 and 4 are calculated values.

Some authors have attempted to relate thermal expansivity to other physical variables as was demonstrated by Hanneman and Gatos (Reference 159). The relation between compressibility and thermal expansion coefficients in cubic metals and alloys is that thermal expansion and compressibility are proportional for cubic metals and alloys. Van Uitert and others found a simple inverse relation between the coefficient of thermal expansion and the melting temperature for a large number of close-packed structures (References 160 and 161).

Many investigators have examined the relationships between thermal expansion, thermal vibration amplitudes, and specific heat. The number of attempts to predict thermal expansion and relate expansion to other physical variables attest to the usefulness that such relationships would be for modeling the high-temperature behavior of solid-state materials.

A few simple empirical relationships, which allow the prediction of bond distance changes with temperature, can be deduced from Tables 3 and 4. The first important observation is that all cation coordination polyhedra of a given type (i.e., silicon-oxygen tetrahedra, magnesium-oxygen octahedra) show similar expansion coefficients. For example, Tables 3 and 4 contain 48 compounds containing silicon tetrahedra that have coefficients near or equal to zero within two standard errors. Of the remaining five compounds, two tetrahedra have positive expansion coefficients. In the case of anorthite, the positive expansion of Si-O is accompanied by a large contraction of adjacent Al-O bonds. It seems that these anomalies are caused by disordering of Si and Al rather than changes in bonds of a fixed composition. The other three nonzero Si-O expansivities occur in the tetrahedral chains. In each of these tetrahedral sites, the bridging oxygen to silicon distance shows significant shortening with increasing temperature. Therefore, this anomalous behavior can be due to the changing topology of the material with temperature. The positive expansion in grossular garnet, is still a small, and possibly insignificant, expansion. All of the Mg-O thermal expansion coefficients are consistent with a value of $14 \times 10^{-6}\,°C^{-1}$ (± 10).

An important conclusion that can be made from these observations is that the thermal expansion coefficient for each type of polyhedron is <u>independent of structural linkages</u> of the polyhedron, as long as the site chemistry and the nearest neighbor configuration of the structure do not change with temperature. Therefore, for each type of cation-oxygen polyhedron, a value for an expansion coefficient exists that may be used to predict behavior at high temperature. A second generalization evident from Table 4 is that all oxygen-based polyhedra with the

same Pauling bond strength (cation valence, Z_c, divided by coordination number, n) have the same $\bar{\alpha}_{1000}$.

Bulk thermal expansion coefficients are not only a function of bond distance and bond strength, but also how these polyhedra are linked together. Two polyhedra may be linked by a shared face, a shared edge, a shared corner or merely by Van der Waal's forces. The type and distribution of these polyhedra linkages are the most important factors in determining the bulk thermal expansion of a compound. The most rigid polyhedral linkage is one in which polyhedra share faces or edges in three dimensions. For example, in the rock salt-, corundum-, spinel-, and garnet-type compounds in which a fully edge-linked structure exists, the bulk thermal expansion is small. The bulk thermal expansion is similar in magnitude to the thermal expansion of metal-oxygen polyhedra.

Table 5 lists a variety of nominally single phase oxides with very low ($<1 \times 10^{-6}/K^{1}$), low ($1\text{-}4 \times 10^{-6}/K$), and intermediate ($4\text{-}9 \times 10^{-6}/K$) thermal expansion coefficients (References 162 through 164).

Three expansion coefficients versus temperature plots are illustrated in Figure 1. These are materials that are commonly used as low-expansion materials in the temperature region of 0 to 600 K. As can be seen in this figure, the expansion coefficient is not constant as a function of temperature.

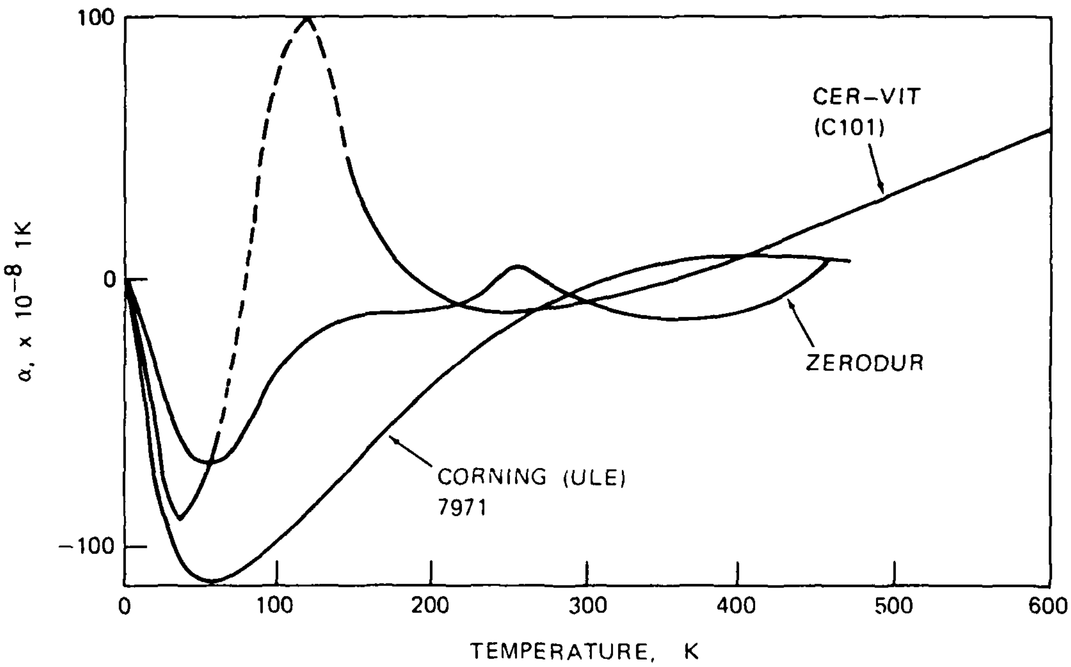

FIGURE 1. Expansion Coefficients Versus Temperature Plots for Some Commonly Used Laser Gyro Materials.

TABLE 5. Oxides With Very Low to Intermediate Thermal Expansion.

Material	$\alpha^a \times 10^6$ (K^{-1})	mp^b (K)	Porosity, %	Crystal system[c]	Reference
Very low					
$Ta_{16}W_{18}O_{94}$	-5.1	>2050	31	Tetragonal	162
Ta_2WO_8	-2 to 3.2	2125	1-36	Orthorhombic	162
$Nb_2Hf_6O_{17}$ (Solid solution)	-0.7	1700	38	---	163
Nb_2O_5 (Solid solution) $(Hf_{0.8}W_{0.8}Ta_{1.6})O_8$	0.0	1690	41	Orthorhombic Ta_2WO_8 type	163
$Hf_{1.26}Ti_{0.74}O_4$	0.0	>2475	16	Orthorhombic $HfTiO_4$ type	163
$Ta_{22}W_4O_{67}$	0.6	2150	40	Orthorhombic	162
Al_2TiO_5[d]	0.8	2060	12	Orthorhombic	163
Low					
$(Hf_{0.945}H_{0.315}Ti_{0.74})O_4$	2.2	2135	12	Orthorhombic $HfTiO_4$ type	163
$Zr_{1.71}Nb_{10.24}O_{29}$	2.5	1680	32	Orthorhombic $Ti_2Nb_{10}O_{29}$ type	163
$Hf_{1.71}Nb_{10.24}O_{29}$	3.2	1700	35	Orthorhombic $Ti_2Nb_{10}O_{29}$ type	163
Ta_2TiO_7	3.4	1920	36	Monoclinic	163
$HfTiO_4$	3.6	2455	29	Orthorhombic	163
Nb_2TiO_7	3.6	2155	2	Monoclinic	163
Intermediate					
$NiTa_2O_6$[e]	4.1	1965	18	Tetragonal	163
$Zr_{0.294}Ta_{1.765}O_5$	4.2	2000	36	Hexagonal δ-Ta_2O_5 type	163
$AlHfTaO_6$	4.4	2435	30	Orthorhombic	163
$AlTaO_4$[e]	5.0	1935	21	Hexagonal	163
$(Hf_{0.315}H_{0.315}Ti_{0.37})O_2$	5.9	>2625	5	Monoclinic HfO_2 type	163
$(Al_{0.76}Hf_{0.38}Zr_{0.38}Ti_{0.67})O_4$	6.4	1925	36	Orthorhombic $HfTiO_4$ type	163
$YHfTaO_6$	6.6	2185	13	Orthorhombic	164
$MgTa_2O_6$	6.8	2000	38	Tetragonal	163
$AlTiTaO_6$	7.1	1970	28	Tetragonal	164
$YTiTaO_6$	7.5	2025	28	Orthorhombic	163
Y_2TiO_5	8.8	2115	22	Orthorhombic	164

[a] Coefficient of thermal expansion assuming linear thermal expansion from 295-1275 K.
[b] Melting point values measured by differential thermal analysis.
[c] Single phase by X-ray diffraction.
[d] Sample contained some TiO_2 as a second phase as determined by X-ray diffraction.
[e] Sample contained some δ-Ta_2O_5 determined by X-ray diffraction.

CONCLUSIONS

This paper reports expansion coefficients for a variety of oxides and oxide ceramics and discusses some rules for predicting low expansion oxides. Some of the structure types in which low thermal expansion should be expected are rock salt, corundum, spinel, and garnet. This information can make it possible to synthesize new materials with somewhat predictable expansion coefficients. It is possible that a multiphase material can be engineered to have a net zero expansion at a given temperature by forming a ceramic composite with components that have both negative and positive expansion coefficients. This is the approach taken in Zerodur and in ULE, but clearly, some improvements need to be made. However, just having a powder that has the right composition to give a low expansion ceramic is only part of the problem. Studies have indicated that processing can drastically alter expansion properties of oxides. It has been found that fine-grained (<10 μm) anisotropic ceramic materials, such as hafnium oxide, hafnium titanate, and tantalum tungstate may exhibit thermal expansion hysteresis effects with minimal observable microcracking or grain boundary separations (References 165 through 167). In ceramic materials, thermal expansion hysteresis can be accounted for by reversible phase transitions or by microcracking.

For large-grained bodies of materials, microcracking is the common cause of thermal expansion hysteresis. Considering fine-grained materials data shows that all materials will have a critical grain size below which no observable microcracking can occur (Reference 168). However, fine-grained ceramic materials have a greater tendency to deform without cracking since mechanical strength is greater, and there is decreased localized grain-boundary stress resulting from thermal expansion anisotropy (Reference 169). Therefore, for ceramic materials, any effect of cyclic plastic deformation (strain induced from thermal cycling) should increase as the grain-size decreases.

Whenever thermal expansion hysteresis is apparent and phase transformations or microcracking are not apparent, hysteresis in the thermal expansion courses of ceramics could be accounted for by a plastic deformation component (caused by thermal stresses at polycrystalline grain boundary) added to the elastic strain (thermal expansion or contraction). Because of the factors that can affect the expansion coefficient of a material, synthesis of "low expansion" ($<10^{-8}$/K) materials for laser gyro, structural ceramic applications are an area of continuous research.

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